

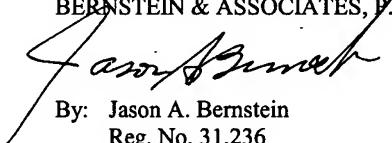
31. The process of Claim 20, further comprising contacting said water of step (c) with a clay filter.

- A1
cont. 32. The process of Claim 20, said process having at least 75% total wash water recovery system using a ratio of recycle water produced and reused to laundries normal freshwater usage without recycling.

REMARKS

Applicants respectfully request that the above new claims be incorporated into the present application. No new matter has been added.

Respectfully submitted,
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